

# AMENDMENT NO. 2 MARCH 2021

## TO

### IS 3938 : 1983 SPECIFICATION FOR ELECTRIC WIRE ROPE HOISTS

( *Second Revision* )

(Page 5, Table 2, col 1, row 3) — Substitute:

$6 \times 36$  (14-7+7-7-1)

$6 \times 37$  (14/12/6/1)

$8 \times 19$  (12/6+6F/1)

*for*

$6 \times 37$  (18/12/1/1)

$8 \times 19$  (12/6+6F/1)

(Page 4, clause **6.1.3** ) — Substitute the following for the existing:

**‘6.1.3 Material for Drums** — Drums shall be made of seamless pipe as per ASTM A 106 GR A and B, cast iron of minimum Grade 25, cast steel, rolled steel of welded construction and in case of welded drum this should be stress relieved.’

(Page 13, clause **20.2.1** ) — Add the following sentence at the end:

‘Safe working load shall be lifted for a minimum height of 1 m.’

(Page 13, clause **20.2.3** ) — Add the following new clauses:

**‘20.2.4 Curvature path movements and cross travel movements shall be verified in idle condition’**